	Title:	203808 PINEAPPLE CONCENTRATE BLEND – CAMELIZED TYPE	Scope	Global
			Origination	Operations
			Issued	10/7/22
	By	Jennifer Elling	Supersedes	9/2/22

Customer Product Specification

Pineapple Concentrate Blend – Caramelized Type is a blend of fruit syrup, fruit juice concentrates, flavors, and acid. All shipments will meet the following specifications:

Brix 65° +/-1° Brix

pH 3.2 – 4.2

Titrateable Acidity

0.25 – 0.35% wt./vol as citric at 12.8°

1.2 – 1.7% wt./wt. as citric at 65°

Color Cloudy Gold - Yellow

Flavor Good Sweet Pineapple, no off notes

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear Syrup, Pineapple, and Pear Juice Concentrates, Water, Natural and Artificial Flavors, and Citric Acid

Packaging 52 gallon open top metal drums, or as specified

Storage Recommend 0° F for shipping and storage

Shelf Life 1 year, if unopened and kept frozen

Reconstitution 1 part concentrate + 6.37 parts water to 12.8° for 41% Juice

Approved Sample # 103610

TTB # 388

Regulation

Kosher
Chicago Rabbinical Council



Revised by	Courtney Doolin-Lusk	Page 1 of 3	G	203808
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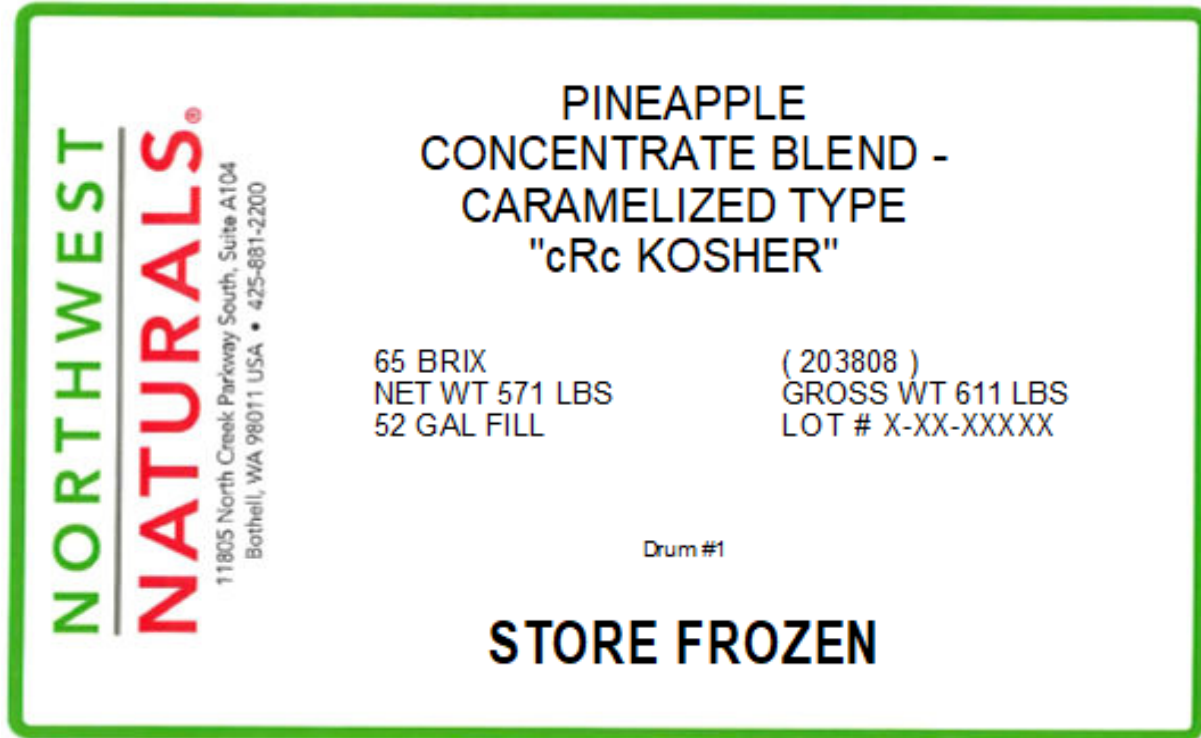
NORTHWEST NATURALS®	Title:	203808 PINEAPPLE CONCENTRATE BLEND – CARAMELIZED TYPE	Scope	Global
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Nutrition

	Amount/100g
Calories	282
Fat	0 g
Dietary Fiber	0.3 g
Carbohydrate	70 g
Protein	0.7 g
Calcium	32 mg
Sugar	58 g
Sodium	13 mg
Potassium	277 mg
Iron	0.6 mg
Vitamin C	1 mg
Vitamin A	0.4 mcg RAE
Added Sugar	37 g


Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
9/2/22	Jennifer Elling	Created
10/7/22	Courtney Doolin-Lusk	Finalized and released

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