	Title:	224705 TANGERINE JUICE CONCENTRATE WONF – JUNIPER TYPE	Scope	Global
			Origination	Operations
			Issued	8/2/21
	By	Jennifer Elling	Supersedes	7/20/21

Customer Product Specification

Tangerine Juice Concentrate WONF– Juniper Type is a blend of fruit juice concentrates and flavors. All shipments will meet the following specifications

Brix 65° +/- 1° Brix

pH 3.4 – 4.2

Titrateable Acidity

0.55 – 0.65% wt/vol as citric at 11.8°

2.9 – 3.4% wt/wt as citric at 65°

Color Clear Gold

Flavor Good Tangerine-Juniper, No Off Flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Pineapple, Clarified Tangerine, Pear, and Apple Juice Concentrates, Natural Flavors, Water, and Citric Acid

Packaging 52 gallon open top metal drums; or as specified

Storage Recommend 0° F maximum for storage and shipping

Shelf life 1 year, if unopened and stored frozen

Reconstitution for 100% Juice 1 part concentrate + 5.6 parts water to 12.3°

Approved Sample # 87237

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Nutrition

Amount/100g	
Calories	268
Fat	0 g
Carbohydrate	64 g
Protein	0.6 g
Dietary Fiber	0.5 g
Sodium	24 mg
Sugar	57 g
Calcium	63 mg
Potassium	796 mg
Iron	1.2 mg
Vitamin C	64 mg
Vitamin A	0.8 mcg RAE


Any value not listed is zero.

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
7/20/21	Jennifer Elling	Created
8/2/21	Courtney Doolin-Lusk	Finalized and released

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