	Title:	213401 ORANGE JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	5/8/24
	By	Alex Velte	Supersedes	11/27/17

Customer Product Specification

Orange Juice Concentrate is a homogenized concentrate processed from quality oranges to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specification:

Brix 60° – 66° brix (acid corrected)

pH 3.4 – 4.1

Brix/Acid Ratio 15.0 – 21.0

Color Hazy orange

Pulp 12% maximum at 11.8° brix

Flavor Typical of orange

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Orange Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate + 5.9 parts water to 11.8° brix

Revised by	Kira Vance	Page 1 of 3	G	213401
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NORTHWEST NATURALS®	Title:	213401 ORANGE JUICE CONCENTRATE	Scope	Global
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Nutrition

	Amount/100g
Calories	240
Protein	3.9 g
Carbohydrate	58 g
Sugar	56 g
Dietary Fiber	1.1 g
Fat	0.3 g
Sodium	4.5 mg
Vitamin A	252 IU
Vitamin C	163 mg
Calcium	48 mg
Iron	0.4 mg
Potassium	840 mg


*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Kira Vance	Page 2 of 3	G	213401
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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
10/4/17	Jennifer Elling	Modified Brix & B/A
11/27/17	Courtney Doolin-Lusk	Updated nutritional panel and released
5/8/24	Kira Vance	Standardized formatting, updated nutritional panel

Revised by	Kira Vance	Page 3 of 3	G	213401
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