

	Title:	<b>213501</b> <b>PASSION FRUIT JUICE CONCENTRATE</b>	Scope	Global
			Origination	Operations
			Issued	5/9/24
	By	Alex Velte	Supersedes	8/18/16

**Customer Product Specification**

**Passion Fruit Juice Concentrate** is processed from quality ripe passion fruit to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specification:

**Brix** 50° ± 1° brix

**pH** 2.5 – 3.3

**Titrateable Acidity**

2.6 – 4.7% wt./vol as citric at 14° brix

8.8 – 15.8% wt./wt. as citric at 50° brix

**Brix/Acid Ratio** 3.1 to 5.7

**Color** Hazy yellow – orange

**Flavor** Typical of passion fruit

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Passion Fruit Juice Concentrate

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and stored frozen

**Regulation**

Kosher  
Chicago Rabbinical Council



**Reconstitution for 100% Juice** 1 part concentrate + 3.16 parts water to 14° brix

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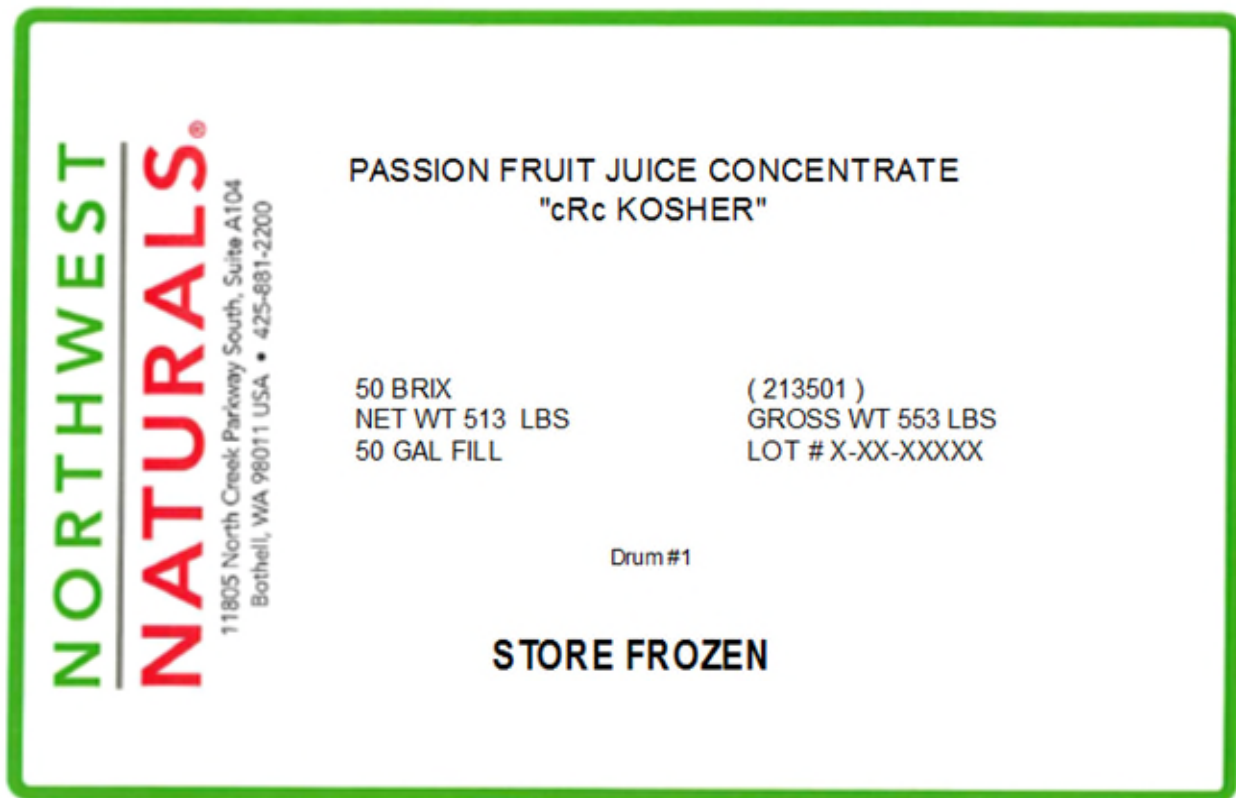
<b>NORTHWEST NATURALS®</b>	Title:	<b>213501 PASSION FRUIT JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>200</b>
<b>Protein</b>	<b>4.6 g</b>
<b>Carbohydrate</b>	<b>50 g</b>
<b>Sugar</b>	<b>26 g</b>
<b>Dietary Fiber</b>	<b>1.2 g</b>
<b>Fat</b>	<b>0.3 g</b>
<b>Sodium</b>	<b>11 mg</b>
<b>Vitamin A</b>	<b>363 mcg RAE</b>
<b>Vitamin C</b>	<b>30 mg</b>
<b>Calcium</b>	<b>16 mg</b>
<b>Iron</b>	<b>1.3 mg</b>
<b>Potassium</b>	<b>1117 mg</b>

\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
8/18/16	Courtney Doolin-Lusk	Updated nutritional panel
5/9/24	Kira Vance	Standardized formatting, updated nut. panel

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