

214701
TANGERINE JUICE CONCENTRATE

Scope Global
Origination Operations
Issued 5/9/24

4/26/16

Supersedes

By Alex Velte

Customer Product Specification

Tangerine Juice Concentrate is a concentrate processed from quality tangerines to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specification:

Brix 60° – 65° brix (acid uncorrected)

pH 2.8 - 4.0

Brix/Acid Ratio 12.0 - 19.5

Color Hazy orange

Pulp 12% maximum at 11.8° brix

Flavor Typical of tangerine

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum Yeast 1000 cfu/ml, maximum Mold 50 cfu/ml, maximum

Ingredients Tangerine Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate at 65° brix + 5.93 parts water to 11.8° brix

Revised by	Kira Vance	Page 1 of 3	G	21/701



Title:	214701 TANGERINE JUICE CONCENTRATE	Scope	Global
		Origination	Operations
		Issued	5/9/24
Ву	Alex Velte	Supersedes	4/26/16

Nutrition

Amount/100g			
Calories	240		
Protein	4 g		
Carbohydrate	57 g		
Sugar	50 g		
Dietary Fiber	1 g		
Fat	0.2 g		
Sodium	11.4 mg		
Vitamin A	143 IU		
Vitamin C	280 mg		
Calcium	68 mg		
Iron	0.4 mg		
Potassium	877 mg		

^{*}Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Kira Vance	Page 2 Of 3	G	214701	
Property of Northwest Naturals LLC					

This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.



tle:	214701	Scope	Global
	TANGERINE JUICE CONCENTRATE	Origination	Operations
		Issued	5/9/24
V	Alex Velte	Supersedes	4/26/16

Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
5/9/24	Kira Vance	Standard format, nut. panel, recon. instructions

Revised by Kira Vance	Page 3 Of 3	G	214701
-----------------------	---------------------------	---	--------