	Title:	<b>220614 BLUEBERRY JUICE CONCENTRATE WONF- HUCKLEBERRY TYPE</b>	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	2/27/24
			Supersedes	12/21/17	

**Customer Product Specification**

**Blueberry JC WONF – Huckleberry Type** is a blend of fruit juice concentrates, fruit syrup, and natural flavor. All shipments will meet the following specification:

**Brix** 65° ± 1° brix

**pH** 3.0 – 4.0

**Titratable Acidity**

0.60 – 0.70% wt./vol as citric at 10° brix

3.8 – 4.4% wt./wt. as citric at 65° brix

**Color** 0.30 – 0.40 abs at 520 nm at 10° brix

**Flavor** Good huckleberry, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pear Juice Concentrate, Pear Syrup, Elderberry, and Plum Juice Concentrates, Water, Blackberry Juice Concentrate, Tartaric Acid, Natural Flavor, Citric Acid, and Blueberry Juice Concentrate

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and stored frozen

**Regulation**

Kosher  
Chicago Rabbinical Council



**Reconstitution for 65% Juice** 1 part concentrate + 7.2 parts water to 10° brix

Revised by	Kira Vance	Page 1 of 3	G	220614
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

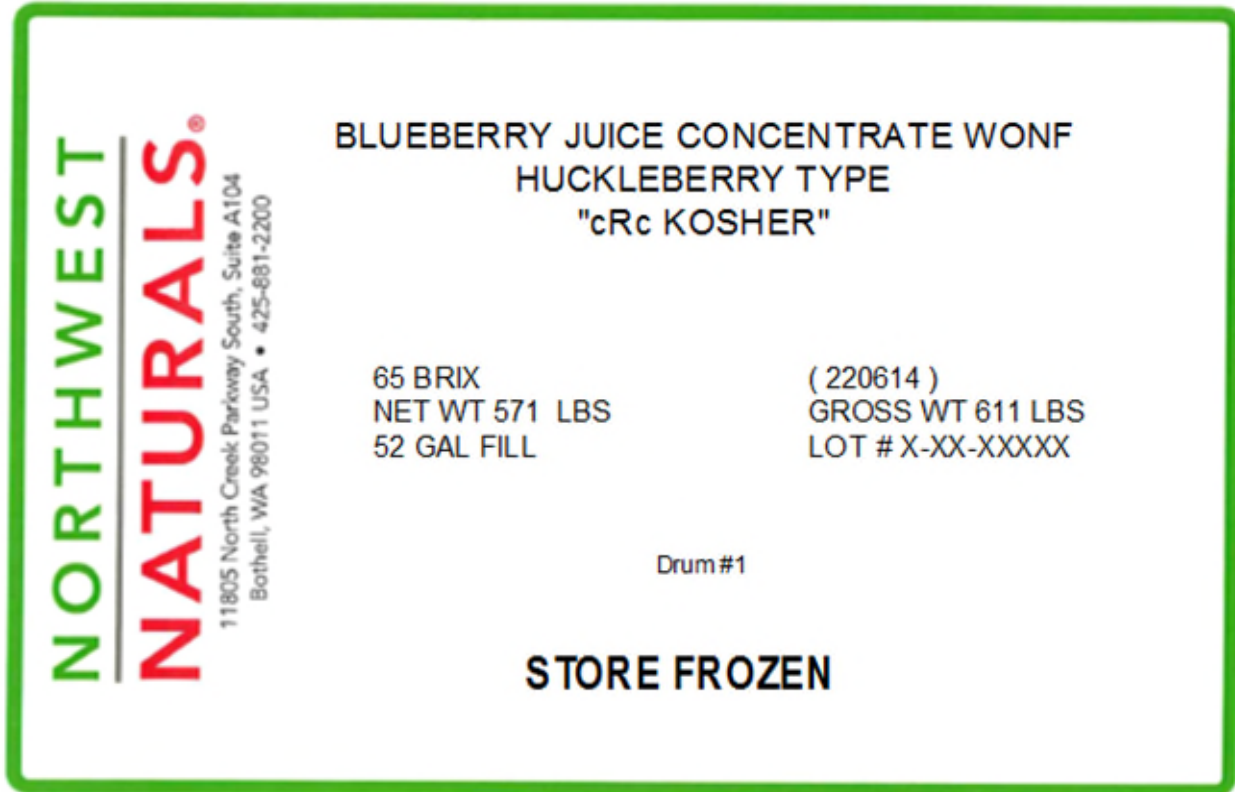
<b>NORTHWEST NATURALS®</b>	Title:	220614 <b>BLUEBERRY JUICE CONCENTRATE WONF- HUCKLEBERRY TYPE</b>	Scope	Global
			Origination	Operations
			Issued	2/27/24
	By	Alex Velte	Supersedes	12/21/17

**Nutrition**


	Amount/100g
<b>Calories</b>	<b>256</b>
<b>Protein</b>	<b>0.9 g</b>
<b>Carbohydrate</b>	<b>62 g</b>
<b>Sugar</b>	<b>50 g</b>
<b>Dietary Fiber</b>	<b>0.1 g</b>
<b>Fat</b>	<b>0 g</b>
<b>Sodium</b>	<b>12 mg</b>
<b>Vitamin A</b>	<b>3 mcg RAE</b>
<b>Vitamin C</b>	<b>3.8 mg</b>
<b>Calcium</b>	<b>69 mg</b>
<b>Iron</b>	<b>1 mg</b>
<b>Potassium</b>	<b>752 mg</b>
<b>Added Sugar</b>	<b>9 g</b>

\*Values not listed are zero

**Label Example**



Revised by	Kira Vance	Page 2 of 3	G	220614
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	<b>220614</b> <b>BLUEBERRY JUICE CONCENTRATE WONF-</b> <b>HUCKLEBERRY TYPE</b>	Scope	Global
			Origination	Operations
			Issued	2/27/24
	By	Alex Velte	Supersedes	12/21/17

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
12/12/17	Jennifer Elling	Modified % juice, ingredient listing, and description
12/21/17	Courtney Doolin-Lusk	Updated nutritional panel
2/27/24	Kira Vance	Standardized format, added shelf life

Revised by	Kira Vance	Page 3 of 3	G	220614
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				