

	Title:	220649 BLUEBERRY JUICE CONCENTRATE WONF	Scope	Global
			Origination	Operations
			Issued	12/27/23
	By	Alex Velte	Supersedes	4/8/19

Customer Product Specification

Blueberry Juice Concentrate WONF is a blend of fruit juice concentrates and natural flavor formulated to match the color and flavor characteristics of blueberry juice concentrate. All shipments will meet the following specification:

Brix 65° ± 1° brix

pH 2.9 – 3.6

Titrateable Acidity

0.75 – 0.85% wt./vol as citric at 12° brix

3.9 – 4.4% wt./wt. as citric at 65° brix

Color 0.20 min abs at 520 nm at 12° brix
1.3 min ratio at 520/430 nm

Flavor Good blueberry, no off flavors

Foreign Materials None

Microbiological

- TPC 2000 cfu/ml, maximum
- Yeast 1000 cfu/ml, maximum
- Mold 50 cfu/ml, maximum

Ingredients Apple, Pear, Clarified Pineapple, and Elderberry Juice Concentrates, Water, Blueberry Juice Concentrate, Citric Acid, and Natural Flavor

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
Chicago Rabbinical Council



Approved Sample # 75244

Reconstitution for 100% Juice 1 part concentrate + 5.81 parts water to 12° brix

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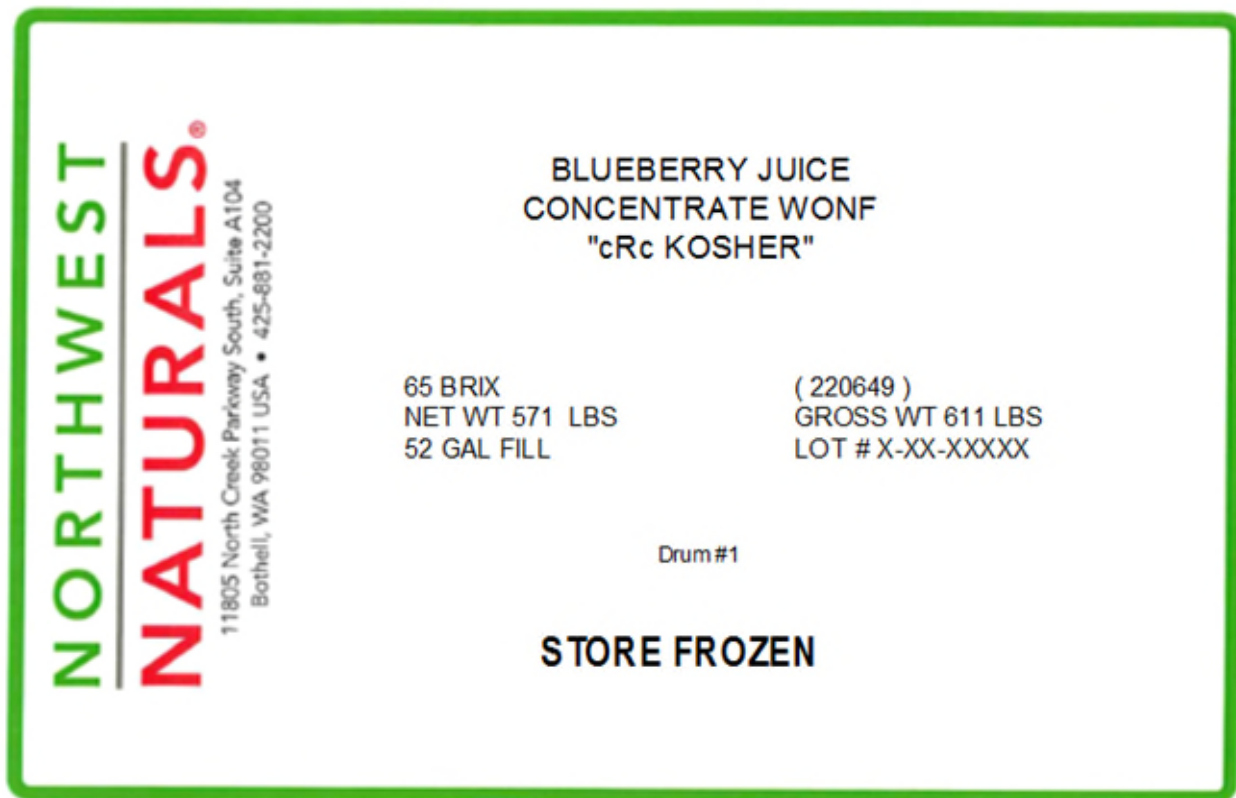
NORTHWEST NATURALS®	Title:	220649 BLUEBERRY JUICE CONCENTRATE WONF	Scope	Global
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Nutrition

	Amount/100g
Calories	248
Protein	1.2 g
Carbohydrate	61 g
Sugar	52 g
Dietary Fiber	0.5 g
Fat	0 g
Sodium	24 mg
Vitamin A	1.4 mcg RAE
Vitamin C	2 mg
Calcium	65 mg
Iron	1.1 mg
Potassium	581 mg


*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
3/28/19	Jennifer Elling	Added shelf life, sample number and increased acid range
4/8/19	Courtney Doolin-Lusk	Updated nutritional panel and ingredient listing
12/27/23	Kira Vance	Standardized formatting, updated ingredient listing

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