



Title:	225320 RED TROPICAL FRUIT PUNCH CONCENTRATE	Scope	Global
		Origination	Operations
By	Alex Velte	Issued	1/31/24
		Supersedes	4/26/16

**Customer Product Specification**

**Red Tropical Fruit Punch** is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specification:

**Brix** 65° ± 1° brix

**pH** 3.1 – 3.9

**Titrateable Acidity**

0.58 – 0.64% wt./vol as citric at 12° brix

3.0 – 3.3% wt./wt. as citric at 65° brix

**Color** 0.14 – 0.18 abs at 520 nm at 12° brix

**Flavor** Good tropical fruit punch, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pear, Clarified Pineapple, Cherry, Clarified Orange, and Elderberry Juice Concentrates, Water, Clarified Passionfruit, and Clarified Lemon Juice Concentrates, Citric Acid, and Natural Flavor

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and stored frozen

**TTB #** 39

**Reconstitution for 100% Juice** 1 part concentrate + 5.47 parts water to 12.6° brix

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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>249</b>
<b>Protein</b>	<b>1.2 g</b>
<b>Carbohydrate</b>	<b>61 g</b>
<b>Sugar</b>	<b>48 g</b>
<b>Dietary Fiber</b>	<b>0.4 g</b>
<b>Fat</b>	<b>0.1 g</b>
<b>Sodium</b>	<b>23.5 mg</b>
<b>Vitamin A</b>	<b>1.2 mcg RAE</b>
<b>Vitamin C</b>	<b>23 mg</b>
<b>Calcium</b>	<b>79 mg</b>
<b>Iron</b>	<b>1.6 mg</b>
<b>Potassium</b>	<b>672 mg</b>

\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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### Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
1/31/24	Kira Vance	Added shelf life, TTB#, nut. panel, standard format

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