

	Title:	303501 CLARIFIED PASSION FRUIT JUICE CONCENTRATE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/10/24
			Supersedes	4/26/16	

Customer Product Specification

Clarified Passion Fruit Juice Concentrate is processed and clarified from quality passion fruit to retain the characteristic flavor of the whole fruit. All shipments will meet the following specification:

Brix 64° brix minimum (acid corrected)

pH 2.5 – 4.0

Titrateable Acidity

2.6 – 5.1% wt./vol as citric at 14° brix
11.4 – 22.1% wt./wt. as citric at 65° brix

Brix/Acid Ratio 2.9 – 5.7

Color Clear amber

Clarity 75% min T at 625 nm at 14° brix

Flavor Typical of passion fruit

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum
Yeast 1000 cfu/ml, maximum
Mold 50 cfu/ml, maximum

Ingredients Clarified Passion Fruit Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 100% Juice 1 part concentrate + 4.80 parts water to 14° brix

Revised by	Kira Vance	Page 1 of 3	G	303501
<p><i>Property of Northwest Naturals LLC</i> <i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

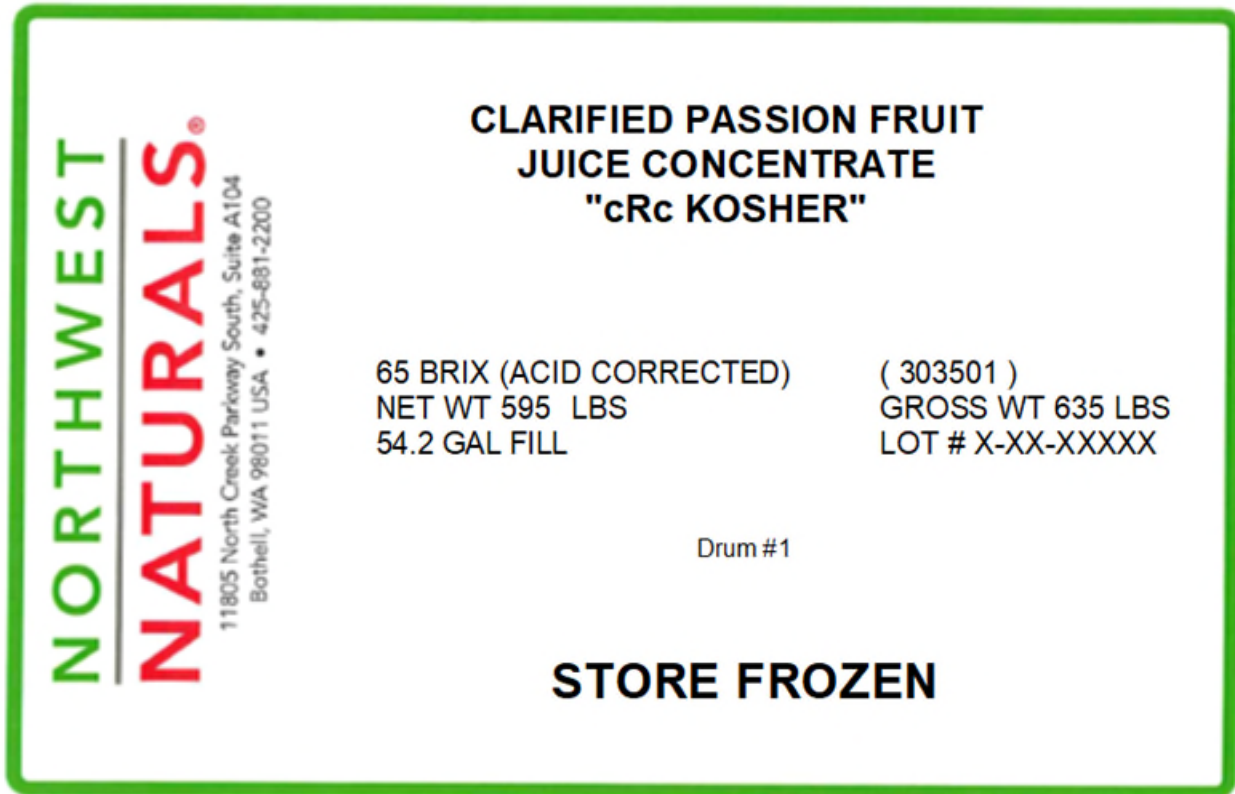
NORTHWEST NATURALS®	Title:	303501 CLARIFIED PASSION FRUIT JUICE CONCENTRATE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	4/10/24
			Supersedes	4/26/16	

Nutrition

Amount/100g	
Calories	249
Protein	4.4 g
Carbohydrate	57 g
Sugar	38 g
Dietary Fiber	0.5 g
Fat	0.5 g
Sodium	21 mg
Vitamin A	4 mcg RAE
Vitamin C	1.7 mg
Calcium	41.6 mg
Iron	1.7 mg
Potassium	986 mg

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Kira Vance	Page 2 of 3	G	303501
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	303501 CLARIFIED PASSION FRUIT JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	4/10/24
	By	Alex Velte	Supersedes	4/26/16

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
4/10/24	Kira Vance	Standardize format, update nut. panel & label

Revised by	Kira Vance	Page 3 of 3	G	303501
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				