



Title:	610601 ORGANIC BLUEBERRY JUICE CONCENTRATE	Scope	Global
		Origination	Operations
By	Alex Velte	Issued	3/4/24
		Supersedes	2/27/24

Customer Product Specification

Organic Blueberry Juice Concentrate is processed from quality ripe certified organic blueberries to retain the characteristic flavor and color of the whole fruit. It is produced in a certified organic facility. All shipments will meet the following specification:

Brix 65° ± 2° brix

pH 2.8 – 3.5

Titrateable Acidity

0.4 – 0.9% wt./vol as citric at 10° brix
 2.5 – 5.6% wt./wt. as citric at 65° brix

Color 0.4 min abs at 520 nm at 10° brix
 1.2 min ratio at 520/430 nm

Flavor Typical of blueberry

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum
 Yeast 1000 cfu/ml, maximum
 Mold 50 cfu/ml, maximum

Ingredients Organic Blueberry Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
 Chicago Rabbinical Council



Organic
 Washington State
 Department of Agriculture



Reconstitution for 100% Juice 1 part concentrate + 7.24 parts water to 10° brix

Revised by	Kira Vance	Page 1 of 3	G	610601
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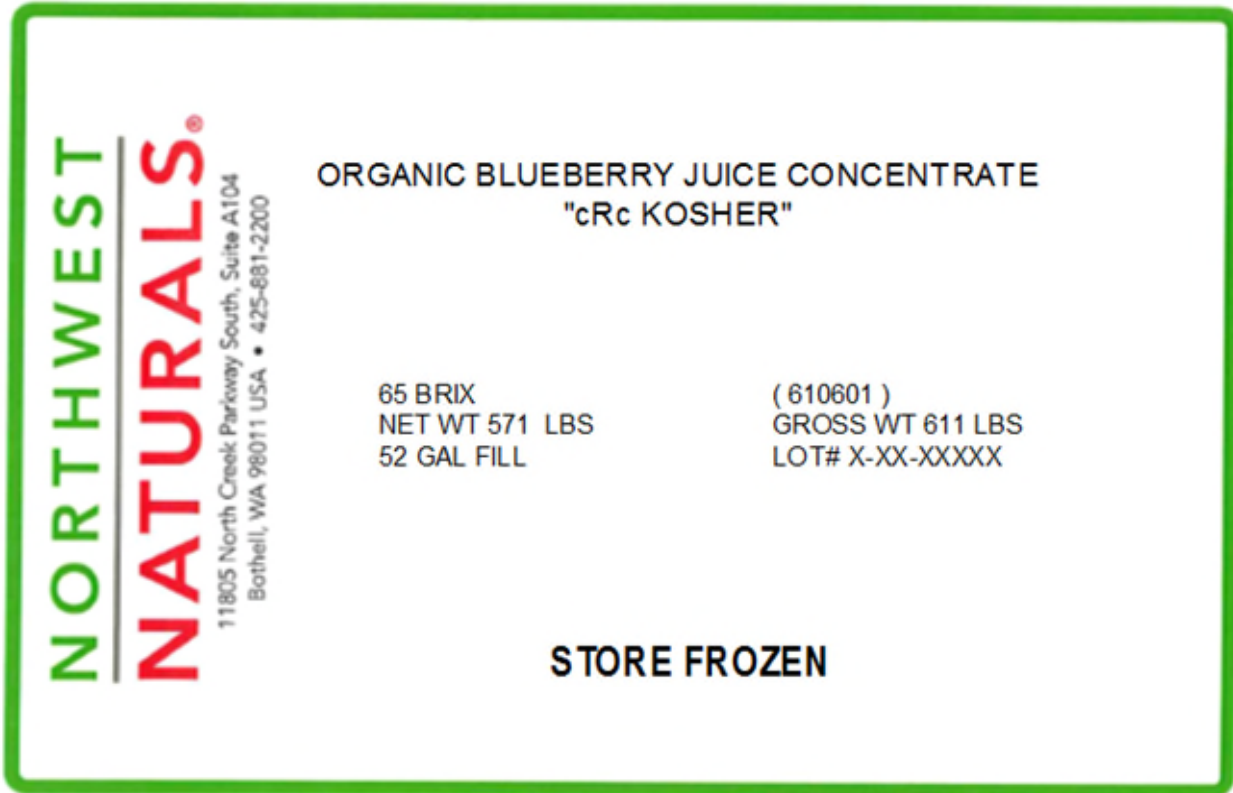
NORTHWEST NATURALS®	Title:	610601 ORGANIC BLUEBERRY JUICE CONCENTRATE	Scope	Global
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Nutrition

	Amount/100g
Calories	249
Protein	0.7 g
Carbohydrate	62 g
Sugar	54 g
Dietary Fiber	0.5 g
Fat	0.1 g
Sodium	25 mg
Vitamin C	0.5 mg
Calcium	46 mg
Iron	0.9 mg
Potassium	416 mg


*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Kira Vance	Page 2 of 3	G	610601
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Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
9/7/18	Courtney Doolin-Lusk	Updated nutritional label
2/27/24	Kira Vance	Standardized formatting, added shelf life
3/4/24	Kira Vance	Added Flavor

Revised by	Kira Vance	Page 3 of 3	G	610601
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