

	Title:	302565 CLARIFIED GRAPEFRUIT JUICE CONCENTRATE	Scope	Global	
	By		Alex Velte	Origination	Operations
				Issued	7/24/24
			Supersedes	9/29/20	

Customer Product Specification

Clarified Grapefruit Juice Concentrate is processed from quality grapefruit to produce a clean, mild clarified grapefruit juice concentrate. All shipments will meet the following specification:

Brix 58° – 65° brix (acid corrected)

pH 3.0 – 4.0

Brix/Acid Ratio 8.0 – 14.5

Flavor Typical of grapefruit

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Grapefruit Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 100% Juice

1 part concentrate at 60° brix (acid uncorrected) + 6.4 parts water to 10° brix

Revised by	Kira Vance	Page 1 of 3	G	302565
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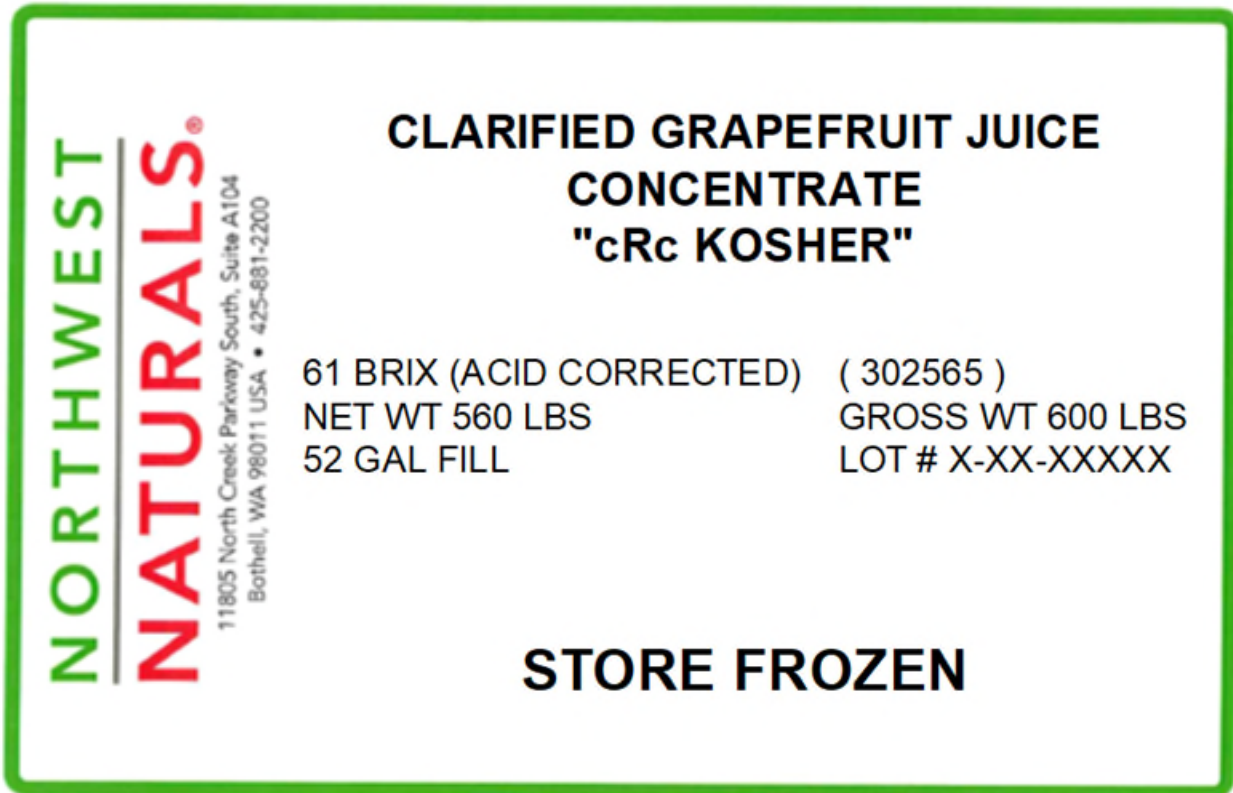
NORTHWEST NATURALS®	Title:	302565 CLARIFIED GRAPEFRUIT JUICE CONCENTRATE	Scope	Global
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Nutrition

Amount/100g at 60° brix	
Calories	234
Protein	3.2 g
Carbohydrate	50 g
Sugar	48 g
Dietary Fiber	0.3 g
Fat	0 g
Sodium	66 mg
Vitamin A	35 IU
Vitamin C	156 mg
Calcium	70 mg
Iron	0.3 mg
Potassium	708 mg

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Revised by	Kira Vance	Page 2 of 3	G	302565
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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
7/12/16	Jennifer Elling	Added Shelf Life
11/17/16	Alex Velte	Updated Label Example
5/26/2020	Jennifer Elling	Updated B/A ratio
9/29/20	Courtney Doolin-Lusk	Fixed a typo in the nutritional panel
7/24/24	Kira Vance	Updated format, nut. panel, dilution, and label

Revised by	Kira Vance	Page 3 of 3	G	302565
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