



Title:	612801 ORGANIC LIME JUICE CONCENTRATE	Scope	Global
		Origination	Operations
		Issued	9/25/24
By	Alex Velte	Supersedes	7/20/20

**Customer Product Specification**

**Organic Lime Juice Concentrate** is processed from quality organic limes to retain the characteristic flavor of the whole fruit. It is produced in a certified organic facility. All shipments will meet the following specification:

**Brix** 48° minimum (acid corrected)

**pH** 2.0 – 3.0

**Titrateable Acidity**

300 – 500 grams per liter as anhydrous citric acid\*

\*product sold based on acid content

**Color** Hazy yellow-green to green-brown

**Pulp** 4 – 22% at 4.5° brix

**Flavor** Typical of lime

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Organic Lime Juice Concentrate

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and stored frozen

**Regulation**

Kosher  
Chicago Rabbinical Council



Organic  
Washington State  
Department of Agriculture



**Reconstitution** Approximately 1 part concentrate + approximately 6 parts water to 4.5 g/100ml anhydrous citric acid

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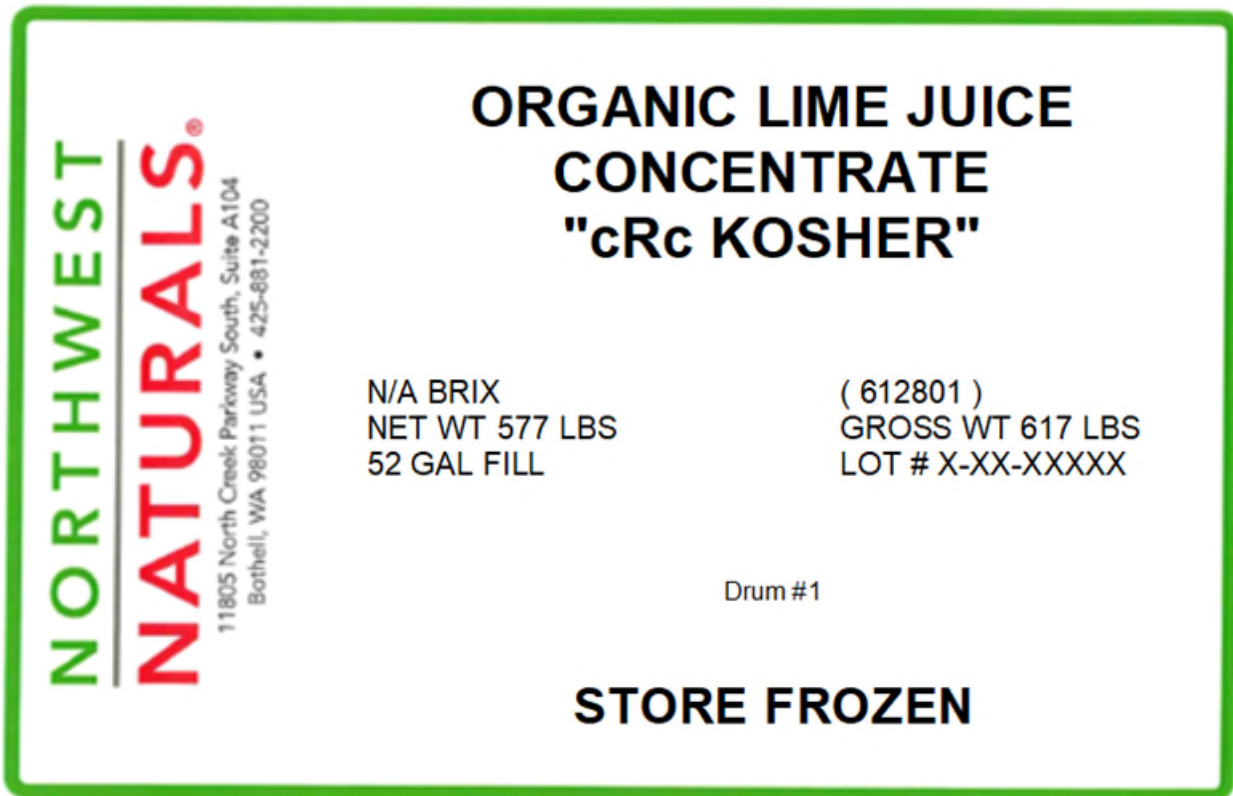
<b>NORTHWEST NATURALS®</b>	Title:	<b>612801 ORGANIC LIME JUICE CONCENTRATE</b>	Scope	Global
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**Nutrition**

<b>Amount/100g at 400 GPL</b>	
<b>Calories</b>	<b>195</b>
<b>Protein</b>	<b>2.8 g</b>
<b>Carbohydrate</b>	<b>43 g</b>
<b>Sugar</b>	<b>24 g</b>
<b>Dietary Fiber</b>	<b>1.2 g</b>
<b>Fat</b>	<b>0.5 g</b>
<b>Sodium</b>	<b>6 mg</b>
<b>Vitamin A</b>	<b>63 IU</b>
<b>Vitamin C</b>	<b>119 mg</b>
<b>Calcium</b>	<b>54 mg</b>
<b>Iron</b>	<b>2 mg</b>
<b>Potassium</b>	<b>275 mg</b>


\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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### Approvals/Modifications

Date	Person(s)	Changes made
4/26/16	Alex Velte	Created
5/20/16	Jennifer Elling	Added organic to ingredient description
2/1/17	Jennifer Elling	Brix, pH, Acidity, Pulp modified
2/17/17	Courtney Doolin-Lusk	Verified Nutritional panel
7/21/20	Courtney Doolin-Lusk	Clarified the reconstitution line
9/25/24	Kira Vance	Updated format, nut. panel, GPL, label

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