

	Title:	243701 FRUTEX PEAR SYRUP	Scope	Global
			Origination	Operations
			Issued	10/2/24
	By	Alex Velte	Supersedes	4/26/16

Customer Product Specification

Frutex Pear Syrup is a pure fruit sweetener derived solely from pear juice concentrate. This product is processed to substantially reduce flavor, color and acid. All shipments will meet the following specification:

Brix 69° – 72° brix

pH 3.0 – 4.5 at 70° brix

Titrateable Acidity

0.01% wt./vol max as malic at 12° brix

0.06% wt./wt. max as malic at 70° brix

Color 0.10 max abs at 430 nm at 12° brix

Clarity 90% min T at 625 nm at 12° brix

Flavor Very sweet, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Pear syrup

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution 1 part concentrate at 70° brix + 6.5 parts water to 12° brix

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Nutrition

Amount/100g at 70° brix	
Calories	280
Protein	0 g
Carbohydrate	70 g
Sugar	50 g
Dietary Fiber	0.5 g
Fat	0 g
Sodium	0.3 mg
Calcium	1 mg
Iron	0 mg
Potassium	0.2 mg

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/26/16	Alex Velte	Created
10/2/24	Kira Vance	Updated format, pH range, nut. panel, shelf life

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