



Title:	223808 <b>PINEAPPLE JUICE CONCENTRATE WONF</b>	Scope	Global
		Origination	Operations
		Issued	4/16/24
By	Jennifer Elling	Supersedes	7/30/20

**Customer Product Specification**

**Pineapple Juice Concentrate WONF** is a blend of fruit concentrates and natural flavor to create a good tasting product. All shipments will meet the following specification:

**Brix** 65° ± 1° brix

**pH** 3.0 – 4.0

**Titrateable Acidity**

0.40 – 0.50% wt./vol as citric at 10° brix

2.5 – 3.1% wt./wt. as citric at 65° brix

**Color** Cloudy yellow

**Flavor** Good pineapple, no off flavors

**Foreign Materials** None

**Microbiological**

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Pear, Apple, and Clarified Pineapple Juice Concentrates, Water, Natural Flavor, and Citric Acid

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 0°F maximum for storage and shipping recommended

**Shelf Life** 1 year, if unopened and stored frozen

**TTB #** 292

**Approved Sample #** 75250

**Reconstitution for 100% Juice** 1 part concentrate + 5.5 parts water to 12.5° brix

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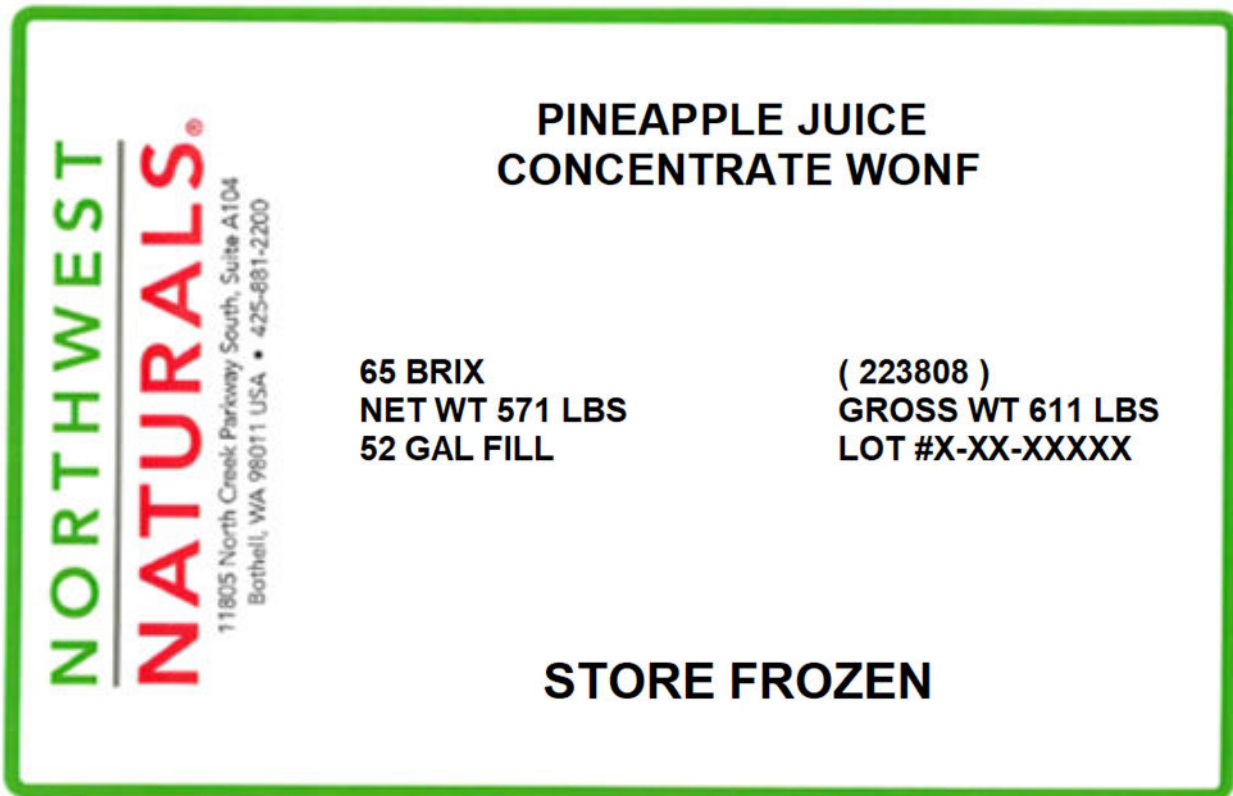
<b>NORTHWEST NATURALS®</b>	Title:	<b>223808 PINEAPPLE JUICE CONCENTRATE WONF</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>253</b>
<b>Protein</b>	<b>0.5 g</b>
<b>Carbohydrate</b>	<b>63 g</b>
<b>Sugar</b>	<b>53 g</b>
<b>Dietary Fiber</b>	<b>0.4 g</b>
<b>Fat</b>	<b>0 g</b>
<b>Sodium</b>	<b>24 mg</b>
<b>Vitamin A</b>	<b>1.6 mcg RAE</b>
<b>Vitamin C</b>	<b>2.5 mg</b>
<b>Calcium</b>	<b>59 mg</b>
<b>Iron</b>	<b>1.3 mg</b>
<b>Potassium</b>	<b>633 mg</b>


\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
7/28/20	Jennifer Elling	Created
7/30/20	Courtney Doolin-Lusk	Finalized and released
4/16/24	Kira Vance	Standardized formatting, added TTB#

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