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|  | Title: | 721201 TART CHERRY HIFLY™ BLEND | Scope | Global |
| | | | Origination | Operations |
| | | | Issued | 4/21/2025 |
| | By | Sarah DeBonte | Supersedes | |

Customer Product Specification

Tart Cherry HiFly™ Blend is a blend of fruit juice concentrates, acid, and natural flavor. All shipments will meet the following specification:

Brix 50° ± 1° brix

pH 2.7 – 3.2

Titrateable Acidity

1.3 – 1.6% wt./vol as citric at 10° brix

6.1 – 7.8% wt./wt. as citric at 50° brix

Color Clear red

Flavor Good tart cherry, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Natural Flavors, Apple, Pear, and RSP Cherry Juice Concentrates, Malic Acid, and Water

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Reconstitution for 50% Juice 1 part concentrate + 4.9 parts water to 10° brix

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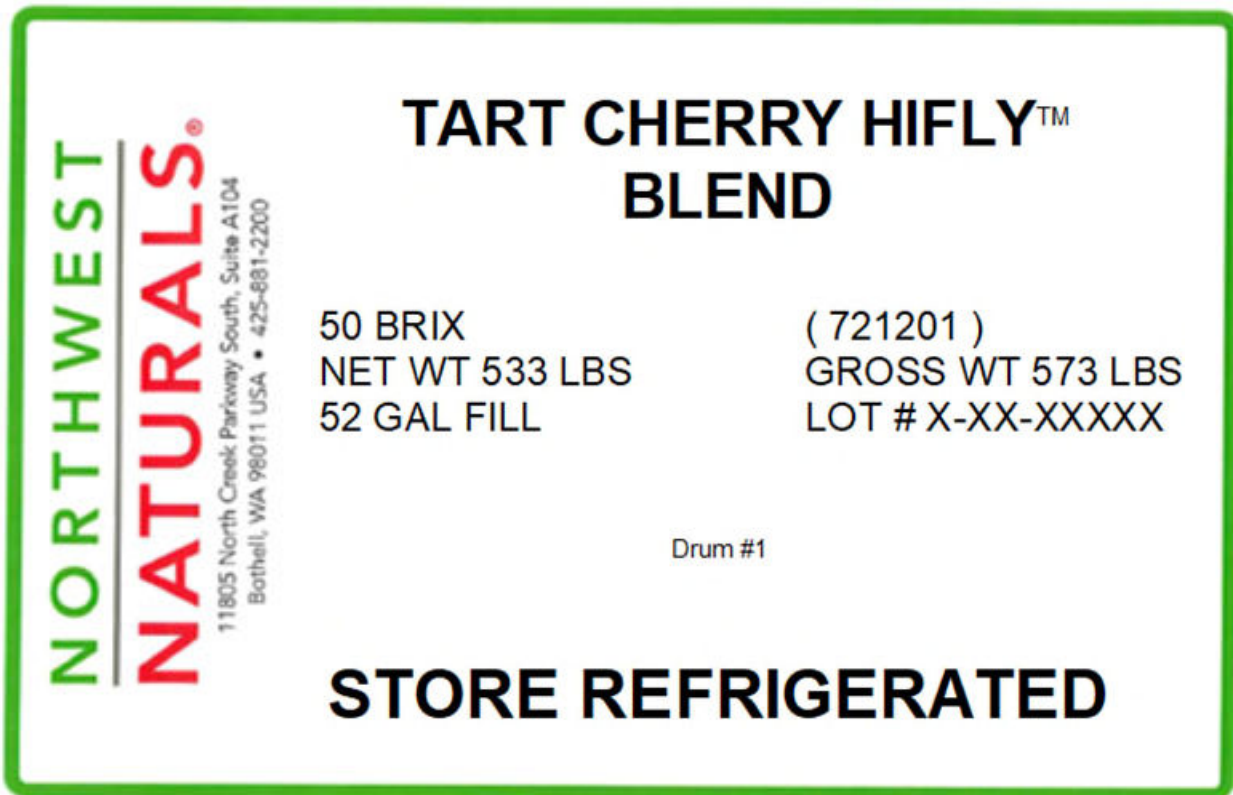
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Nutrition

| | Amount/100g |
|---------------------|--------------------|
| Calories | 203 |
| Protein | 0.4 g |
| Carbohydrate | 52.5 g |
| Sugar | 28.6 g |
| Sodium | 15 mg |
| Vitamin A | 11.2 mg |
| Calcium | 19 mg |
| Iron | 0.2 mg |
| Potassium | 309 mg |

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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Approvals/Modifications

| <u>Date</u> | <u>Person(s)</u> | <u>Changes made</u> |
|-------------|------------------|-----------------------------------|
| 4/7/25 | Sarah DeBonte | Created |
| 4/21/25 | Sarah DeBonte | Finalized and released |
| 5/1/25 | Sarah DeBonte | Updated to include HiFly™ wording |

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