

722726 LEMON HIFLY™ BLEND – BASIL TYPE

Scope Global
Origination Operations
Issued 4/21/2025
Supersedes

By Sarah DeBonte

Customer Product Specification

Lemon HiFly[™] Blend – Basil Type is a blend of fruit juice concentrates and natural flavor. All shipments will meet the following specification:

Brix 41-46° Brix (Acid Corrected)

pH 2.2-3.2

Titratable Acidity

1.0 - 1.4% wt/vol as citric at 10° Brix 4.1 - 5.6% wt/wt as citric at 43° Brix

Color Cloudy light yellow

Flavor Good lemon-basil, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum Yeast 1000 cfu/ml, maximum Mold 50 cfu/ml, maximum

Ingredients Natural Flavors, Grape Juice Concentrate, and Clarified Lemon Juice Concentrate

Allergens SO2 at less than 25 ppm

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Reconstitution for 45% Juice 1 part concentrate + 3.9 parts water to 10° brix

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Nutrition

Amount/100g		
Calories	279	
Protein	1 g	
Carbohydrate	39 g	
Sugar	25.6 g	
Dietary Fiber	0.2 g	
Fat	0.3 g	
Sodium	42 mg	
Vitamin C	30 mg	
Calcium	29 mg	
Iron	0.7 mg	
Potassium	174 mg	

^{*}Values not listed are zero

Label Example



LEMON HIFLY™ BLEND - BASIL TYPE

41-46 BRIX (Acid Corrected) NET WT 517 LBS 52 GAL FILL (722726) GROSS WT 557 LBS LOT # X-XX-XXXX

Drum #1

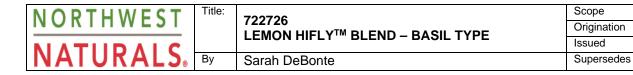
Contains less than 25 ppm Sulfites

STORE REFRIGERATED

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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

Global

Operations

4/21/2025

Approvals/Modifications

Date	Person(s)	Changes made
4/7/25	Sarah DeBonte	Created
4/21/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording
6/6/26	Carolyn Tayabji	Updated to include range for brix, pH, and TA