



Title:	<b>722726</b> <b>LEMON HIFLY™ BLEND – BASIL TYPE</b>	Scope	Global
		Origination	Operations
		Issued	4/21/2025
By	Sarah DeBonte	Supersedes	

### Customer Product Specification

**Lemon HiFly™ Blend – Basil Type** is a blend of fruit juice concentrates and natural flavor. All shipments will meet the following specification:

**Brix** 41-46° Brix (Acid Corrected)

**pH** 2.2-3.2

#### Titrateable Acidity

1.0 - 1.4% wt/vol as citric at 10° Brix

4.1 - 5.6% wt/wt as citric at 43° Brix

**Color** Cloudy light yellow

**Flavor** Good lemon-basil, no off flavors

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Natural Flavors, Grape Juice Concentrate, and Clarified Lemon Juice Concentrate

**Allergens** SO2 at less than 25 ppm

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 35°F - 38°F for storage and shipping recommended

**Shelf life** 1 year, if unopened and stored refrigerated

**Reconstitution for 45% Juice** 1 part concentrate + 3.9 parts water to 10° brix

Revised by	Carolyn Tayabji	Page 1 of 3	722726
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<b>NORTHWEST NATURALS®</b>	Title:	722726 LEMON HIFLY™ BLEND – BASIL TYPE	Scope	Global
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Nutrition

Amount/100g	
Calories	279
Protein	1 g
Carbohydrate	39 g
Sugar	25.6 g
Dietary Fiber	0.2 g
Fat	0.3 g
Sodium	42 mg
Vitamin C	30 mg
Calcium	29 mg
Iron	0.7 mg
Potassium	174 mg

\*Values not listed are zero

Label Example

NORTHWEST

NATURALS®

11805 North Creek Parkway South, Suite A104  
Bothell, WA 98011 USA • 425-881-2200

LEMON HIFLY™

BLEND - BASIL TYPE

41-46 BRIX (Acid Corrected)

NET WT 517 LBS

52 GAL FILL

( 722726 )

GROSS WT 557 LBS

LOT # X-XX-XXXXX

Drum #1

Contains less than 25 ppm Sulfites

STORE REFRIGERATED

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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

#### **Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/7/25	Sarah DeBonte	Created
4/21/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording
6/6/26	Carolyn Tayabji	Updated to include range for brix, pH, and TA

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