

	Title:	723433 <b>BLOOD ORANGE HIFLY™ BLEND</b>	Scope	Global
			Origination	Operations
			Issued	4/22/2025
	By	Sarah DeBonte	Supersedes	

### Customer Product Specification

**Blood Orange HiFly™ Blend** is a blend of fruit juice concentrates, acid, and natural flavor. All shipments will meet the following specification:

**Brix** 40° ± 1° brix

**pH** 2.5 – 3.5

#### Titrateable Acidity

0.8 – 1.2% wt./vol as citric at 10° brix

3.0 – 4.7% wt./wt. as citric at 40° brix

**Color** Cloudy orange

**Flavor** Good blood orange, no off flavors

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Natural Flavors, Blood Orange Juice Concentrate, Apple Juice Concentrate, Water, Clarified Lemon Juice Concentrate, and Citric Acid

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 35°F - 38°F for storage and shipping recommended

**Shelf life** 1 year, if unopened and stored refrigerated

**Reconstitution for 60% Juice** 1 part concentrate + 3.5 parts water to 10° brix

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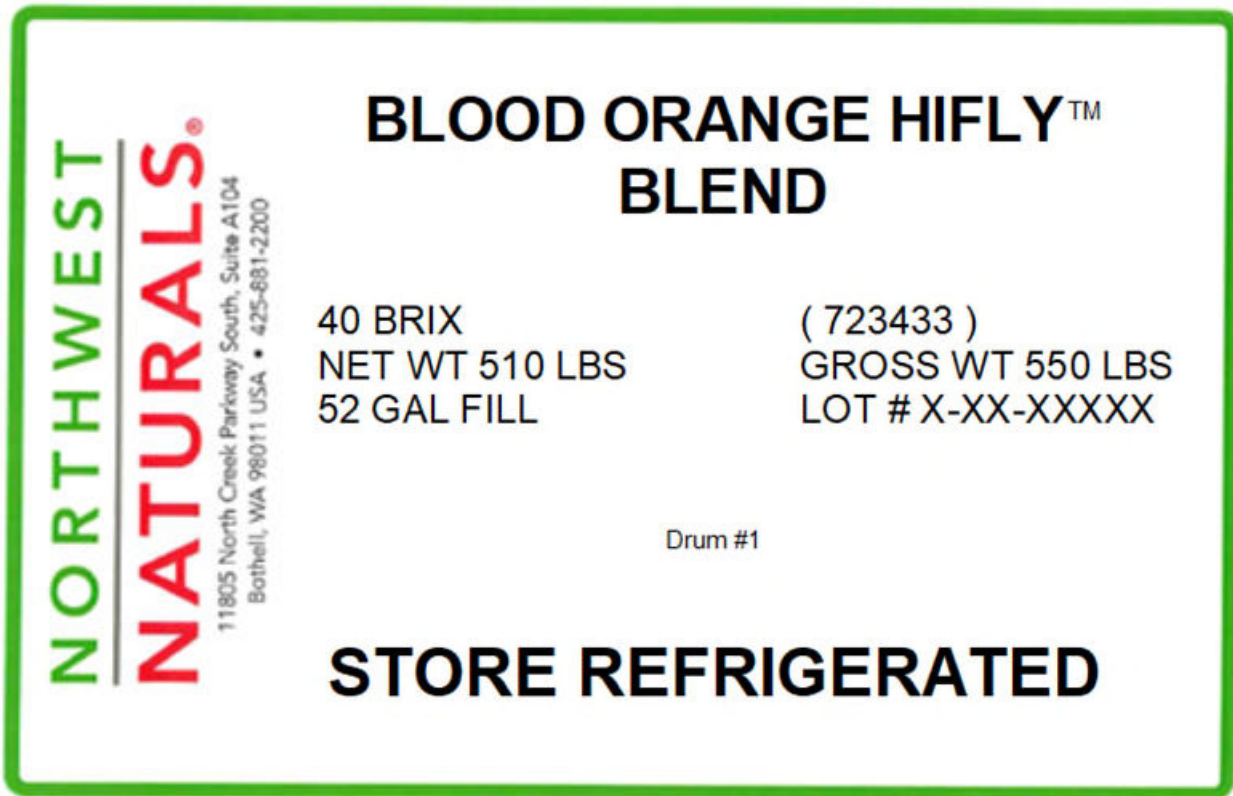
<b>NORTHWEST NATURALS®</b>	Title:	<b>723433 BLOOD ORANGE HIFLY™ BLEND</b>	Scope	Global
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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>250</b>
<b>Protein</b>	<b>0.2 g</b>
<b>Carbohydrate</b>	<b>25 g</b>
<b>Sugar</b>	<b>17 g</b>
<b>Fat</b>	<b>0.2 g</b>
<b>Sodium</b>	<b>23 mg</b>
<b>Vitamin C</b>	<b>15 mg</b>
<b>Calcium</b>	<b>8 mg</b>
<b>Iron</b>	<b>0.3 mg</b>
<b>Potassium</b>	<b>158 mg</b>

\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/8/25	Sarah DeBonte	Created
4/22/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording

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