

	Title:	<b>724501 PASSION ORANGE GUAVA HIFLY™ BLEND</b>	Scope	Global	
	By		Sarah DeBonte	Origination	Operations
				Issued	4/22/2025
			Supersedes		

### Customer Product Specification

**Passion Orange Guava HiFly™ Blend** is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specification:

**Brix** As-is

**pH** As-is

#### Titrateable Acidity

As-is

**Color** Hazy golden yellow

**Flavor** Good tropical fruit, no off flavors

**Foreign Materials** None

#### Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

**Ingredients** Clarified Orange Juice Concentrate, Natural Flavors, Clarified Guava Juice Concentrate, and Clarified Passion Fruit Juice Concentrate

**Packaging** 52 gallon open top metal drums, or as specified

**Storage** 35°F - 38°F for storage and shipping recommended

**Shelf life** 1 year, if unopened and stored refrigerated

**Reconstitution for 60% Juice** 1 part concentrate + 5.9 parts water to 10° brix

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**Nutrition**

	<b>Amount/100g</b>
<b>Calories</b>	<b>293</b>
<b>Protein</b>	<b>2 g</b>
<b>Carbohydrate</b>	<b>59 g</b>
<b>Sugar</b>	<b>35 g</b>
<b>Sodium</b>	<b>14.5 mg</b>
<b>Vitamin C</b>	<b>165 mg</b>
<b>Calcium</b>	<b>53 mg</b>
<b>Iron</b>	<b>2 mg</b>
<b>Potassium</b>	<b>892 mg</b>

\*Values not listed are zero

**Label Example**



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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**Approvals/Modifications**

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/12/25	Sarah DeBonte	Created
4/22/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording

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