

	Title:	726001 MANGO HIFLY™ BLEND	Scope	Global
			Origination	Operations
			Issued	4/21/2025
	By	Sarah DeBonte	Supersedes	

Customer Product Specification

Mango HiFly™ Blend is a blend of fruit juice concentrate and natural flavor. All shipments will meet the following specification:

Brix As-is

pH As-is

Titrateable Acidity

As-is

Color Clear golden yellow

Flavor Good mango, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Mango Juice Concentrate and Natural Flavors

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Reconstitution for 40% Juice 1 part concentrate + 4.8 parts water to 10° Brix

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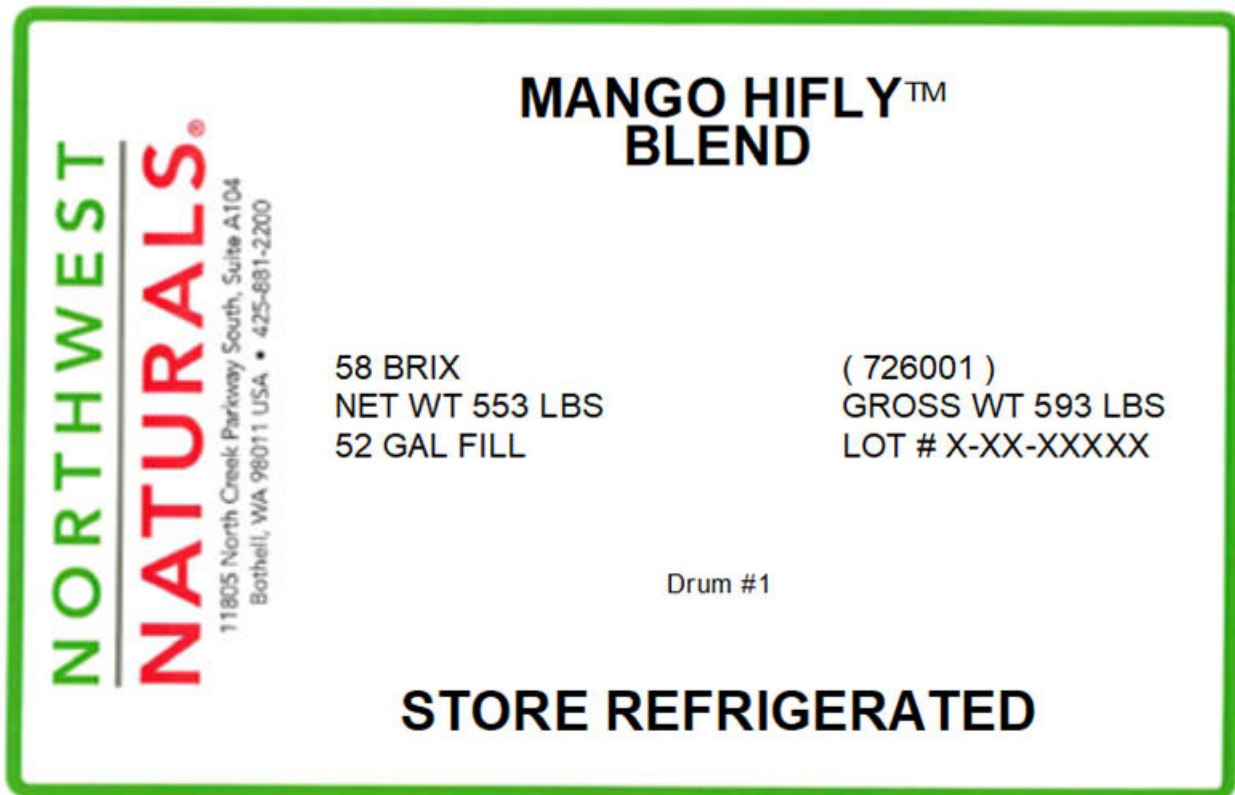
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Nutrition

	Amount/100g
Calories	166
Carbohydrate	63 g
Sugar	39 g
Sodium	7 mg
Vitamin C	6 mg
Calcium	55 mg
Iron	0.3 mg
Potassium	118 mg

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/12/25	Sarah DeBonte	Created
4/21/25	Sarah DeBonte	Finalized and released
5/2/25	Sarah DeBonte	Updated to include HiFly™ wording

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