



Title:	722726 LEMON HIFLY™ BLEND – BASIL TYPE	Scope	Global
		Origination	Operations
		Issued	9/3/2025
By	Sarah DeBonte	Supersedes	6/6/2025

Customer Product Specification

Lemon HiFly™ Blend – Basil Type is a blend of fruit juice concentrates and natural flavor. All shipments will meet the following specification:

Brix 41-46° Brix (Acid Corrected)

pH 2.2-3.2

Titrateable Acidity

1.0 - 1.4% wt/vol as citric at 10° Brix

4.1 - 5.6% wt/wt as citric at 43° Brix

Color Cloudy light yellow

Flavor Good lemon-basil, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Natural Flavors, Grape Juice Concentrate, and Clarified Lemon Juice Concentrate

Allergens SO2 at less than 25 ppm

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Reconstitution for 45% Juice 1 part concentrate + 3.9 parts water to 10° brix

Recommended Starting Usage 1.8% w/w

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NORTHWEST NATURALS®	Title:	722726 LEMON HIFLY™ BLEND – BASIL TYPE	Scope	Global
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Nutrition

Amount/100g	
Calories	279
Protein	1 g
Carbohydrate	39 g
Sugar	25.6 g
Dietary Fiber	0.2 g
Fat	0.3 g
Sodium	42 mg
Vitamin C	30 mg
Calcium	29 mg
Iron	0.7 mg
Potassium	174 mg

*Values not listed are zero

Label Example

NORTHWEST

NATURALS®

11805 North Creek Parkway South, Suite A104
Bothell, WA 98011 USA • 425-881-2200

LEMON HIFLY™

BLEND - BASIL TYPE

41-46 BRIX (Acid Corrected)

NET WT 517 LBS

52 GAL FILL

(722726)

GROSS WT 557 LBS

LOT # X-XX-XXXXX

Drum #1

Contains less than 25 ppm Sulfites

STORE REFRIGERATED

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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/7/25	Sarah DeBonte	Created
4/21/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording
6/6/25	Carolyn Tayabji	Updated to include range for brix, pH, and TA
9/3/25	Carolyn Tayabji	Added recommended starting usage

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