



Title:	723433 BLOOD ORANGE HIFLY™ BLEND	Scope	Global
		Origination	Operations
		Issued	9/3/2025
By	Sarah DeBonte	Supersedes	4/22/2025

Customer Product Specification

Blood Orange HiFly™ Blend is a blend of fruit juice concentrates, acid, and natural flavor. All shipments will meet the following specification:

Brix 40° ± 1° brix

pH 2.5 – 3.5

Titratable Acidity

0.8 – 1.2% wt./vol as citric at 10° brix

3.0 – 4.7% wt./wt. as citric at 40° brix

Color Cloudy orange

Flavor Good blood orange, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Natural Flavors, Blood Orange Juice Concentrate, Apple Juice Concentrate, Water, Clarified Lemon Juice Concentrate, and Citric Acid

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Reconstitution for 60% Juice 1 part concentrate + 3.5 parts water to 10° brix

Recommended Starting Usage 2.0% w/w

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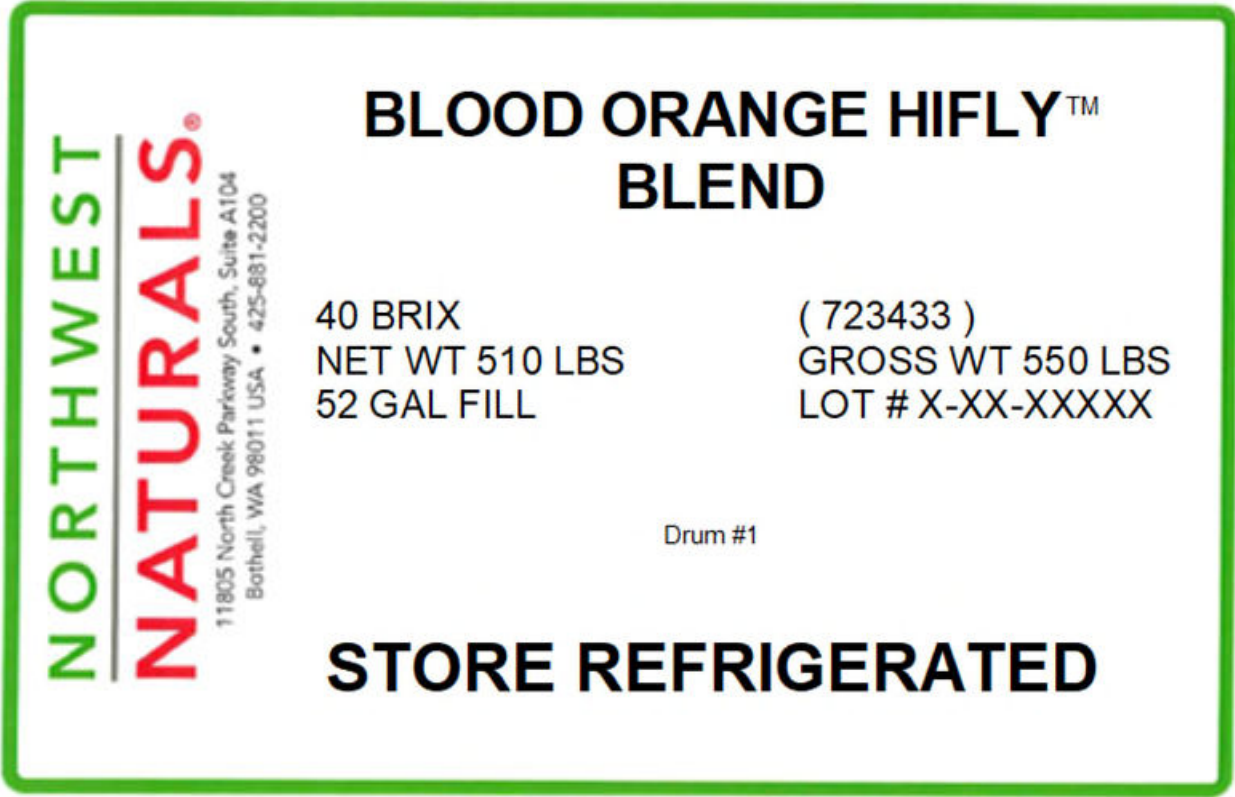
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Nutrition

Amount/100g	
Calories	229
Protein	0.4 g
Carbohydrate	18 g
Sugar	15 g
Fat	0.1 g
Sodium	23 mg
Vitamin C	31 mg
Calcium	8.4 mg
Iron	0.3 mg
Potassium	158 mg

*Values not listed are zero

Label Example



"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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Approvals/Modifications

Date	Person(s)	Changes made
4/8/25	Sarah DeBonte	Created
4/22/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording
7/2/25	Carolyn Tayabji	Updated 100g nutritional
9/3/25	Carolyn Tayabji	Added recommended starting usage

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