



Title:	724501 PASSION ORANGE GUAVA HIFLY™ BLEND	Scope	Global
		Origination	Operations
		Issued	8/5/2025
By	Sarah DeBonte	Supersedes	9/3/2025

Customer Product Specification

Passion Orange Guava HiFly™ Blend is a blend of fruit juice concentrates and natural flavors. All shipments will meet the following specification:

Brix 54 - 57° Brix

pH 3.3 - 3.6

Titrateable Acidity

0.7 – 1.0% wt/wt as citric at 10° Brix

3.7 – 5.4% wt/vol as citric at 56° Brix

Color Hazy golden yellow

Flavor Good tropical fruit, no off flavors

Foreign Materials None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Ingredients Clarified Orange Juice Concentrate, Natural Flavors, Clarified Guava Juice Concentrate, and Clarified Passion Fruit Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 35°F - 38°F for storage and shipping recommended

Shelf life 1 year, if unopened and stored refrigerated

Regulation

Kosher
Chicago Rabbinical Council



Reconstitution for 60% Juice 1 part concentrate + 5.9 parts water to 10° brix

Recommended Starting Usage 2.0% w/w

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Nutrition

Amount/100g	
Calories	287
Protein	1 g
Carbohydrate	58 g
Sugar	35 g
Sodium	14.5 mg
Vitamin C	165 mg
Calcium	53 mg
Iron	2 mg
Potassium	892 mg

*Values not listed are zero

Label Example

NORTHWEST NATURALS® 11805 North Creek Parkway South, Suite A104 Bothell, WA 98011 USA • 425-881-2200	PASSION ORANGE GUAVA HIFLY™ BLEND	
	"cRc Kosher"	
	56 BRIX	(724501)
	NET WT 548 LBS	GROSS 588 LBS
	52 GAL FILL	LOT # X-XX-XXXXX
PRODUCTION DATE: XX/XX/XXXX		
STORE REFRIGERATED		

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer.

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Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/12/25	Sarah DeBonte	Created
4/22/25	Sarah DeBonte	Finalized and released
5/1/25	Sarah DeBonte	Updated to include HiFly™ wording
6/6/25	Carolyn Tayabji	Updated to include ranges for brix, pH, and TA
7/2/25	Carolyn Tayabji	Updated 100g nutritional
8/5/25	Sarah DeBonte	Added Kosher details
8/28/25	Carolyn Tayabji	Updated titratable acidity
9/3/25	Carolyn Tayabji	Added recommended starting usage

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