	Title:	210602 BLUEBERRY JUICE CONCENTRATE	Scope	Global
			Origination	Operations
			Issued	4/13/2026
	By	Alex Velte	Supersedes	12/28/23

Customer Product Specification

Blueberry Juice Concentrate is processed from premium quality blueberries to retain the characteristic flavor and color of the whole fruit. All shipments will meet the following specification:

Brix 65° ± 1° brix

pH 2.6 – 3.4

Titrateable Acidity

0.48 – 1.44% wt./vol as citric at 10° brix

3.0 – 9.0% wt./wt. as citric at 65° brix

Color 0.3 min abs at 520 nm at 10° brix

Flavor Typical of blueberry

Foreign Materials None

Allergens: None

Microbiological

TPC 2000 cfu/ml, maximum

Yeast 1000 cfu/ml, maximum

Mold 50 cfu/ml, maximum

Coliforms <10 cfu/ml

E. Coli <10 cfu/ml

Ingredients Blueberry Juice Concentrate

Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf Life 1 year, if unopened and stored frozen


Regulation

Kosher
Chicago Rabbinical Council



Prop 65: To the best of our knowledge, this concentrate blend does not contain any chemicals listed on California's Prop 65 List. It is the Customer's responsibility to determine the Prop 65 compliance of any product you produce using this ingredient.

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Vegan/Vegetarian: This product is suitable for vegan/vegetarian consumption.

Reconstitution for 100% Juice 1 part concentrate + 7.24 parts water to 10° brix

Nutrition


Amount/100g	
Calories	249
Fat	0.1 g
Potassium	416 mg
Carbohydrate	62 g
Protein	0.7 g
Calcium	46 mg
Sugar	54 g
Sodium	25 mg
Vitamin C	0.5 mg
Iron	0.9 mg

*Values not listed are zero

Label Example



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"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
4/25/16	Alex Velte	Created
12/28/23	Kira Vance	Standardized formatting
4/13/2026	Chelsie Ehasz	Added Prop 65, Allergen, Vegan, Micro, Logo

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