	Title:	226510 WHITE CITRUS JUICE CONCENTRATE BLEND- SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	4/8/26
	By	Jennifer Elling	Supersedes	2/9/24

Customer Product Specification

White Citrus JC Blend – Sangria Type is a blend of fruit juice concentrates, fruit syrup, and flavors to create good tasting blend. All shipments will meet the following specification:

Brix 65° ± 1° brix

pH 2.8 – 3.6

Titratable Acidity

0.35 – 0.45 wt./vol as citric at 10° brix

2.2 – 2.8% wt./wt. as citric at 65° brix

Color Light yellow

Flavor Good citrus-sangria, no off flavors

Foreign Materials None

Microbiological

TPC	2000 cfu/ml, maximum
Yeast	1000 cfu/ml, maximum
Mold	50 cfu/ml, maximum
Coliforms	<10 cfu/ml
E. Coli	<10 cfu/ml

Ingredients Pineapple Syrup*, Peach Juice Concentrate, Water, Clarified Tangerine, Clarified Lemon, and Clarified Lime Juice Concentrates, Natural Flavors, and Citric Acid

*may use Pear Syrup instead

Additives/Sensitizers Sulfur Dioxide is added to the clarified lime juice concentrate to maintain quality of color. It is present in the blend at a 50 ppm maximum

Major Allergens: None


Packaging 52 gallon open top metal drums, or as specified

Storage 0°F maximum for storage and shipping recommended

Shelf life 1 year, if unopened and stored frozen

Regulation

Revised by	Chelsie Ehasz	Page 1 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

	Title:	226510 WHITE CITRUS JUICE CONCENTRATE BLEND- SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	4/8/26
	By	Jennifer Elling	Supersedes	2/9/24

Kosher
Chicago Rabbinical Council



Prop 65: Please be advised that this concentrate blend **contains ≤ 0.03 ppm Acetaldehyde**, which is a chemical that appears on California’s Prop 65 List. It is the Customer’s responsibility to determine the Prop 65 compliance of any product you produce using this ingredient.

Vegan:

Vegan/Vegetarian: This product is suitable for vegan/vegetarian consumption.

TTB # 155

Reconstitution for 37% Juice 1 part concentrate + 7.24 parts water to 10° brix


Nutrition

Amount/100g	
Calories	257
Fat	0 g
Carbohydrate	63 g
Dietary Fiber	0.4 g
Protein	0.9 g
Calcium	13 mg
Sugar	55 g
Sodium	14 mg
Vitamin C	4.2 mg
Vitamin A	6.1 IU
Potassium	427 mg
Iron	0.2 mg
Added Sugar	38 g

*Values not listed are zero

Label Example

Revised by	Chelsie Ehasz	Page 2 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				

 NORTHWEST NATURALS	Title:	226510 WHITE CITRUS JUICE CONCENTRATE BLEND- SANGRIA TYPE	Scope	Global
			Origination	Operations
			Issued	4/8/26
	By	Jennifer Elling	Supersedes	2/9/24

**NORTHWEST
NATURALS®**
11805 North Creek Parkway South, Suite A104
Bothell, WA 98011 USA • 425-881-2200

**WHITE CITRUS JUICE CONCENTRATE BLEND
SANGRIA TYPE
"cRc KOSHER"**

65 BRIX	(226510)
NET WT 571 LBS	GROSS WT 611 LBS
52 GAL FILL	LOT # X-XX-XXXXX

Manufacture Date: MM/DD/YYYY

Contains less than 50 ppm Sulfites

STORE FROZEN

"The product shall be prepared, processed, packaged, and delivered in accordance with current good manufacturing practices and under strict sanitary conditions. Standards of identity and label statements for consumer products are the sole responsibility of the customer."

Approvals/Modifications

<u>Date</u>	<u>Person(s)</u>	<u>Changes made</u>
6/14/16	Jennifer Elling	Created
6/17/16	Alex Velte	Label Added
11/1/18	Courtney Doolin-Lusk	Updated for SO2 and nutritional panel
2/9/24	Kira Vance	Standardized formatting, added TTB#
4/8/26	Chelsie Ehasz	Added Prop 65, Vegan, Updated Micro, Label

Revised by	Chelsie Ehasz	Page 3 of 3	G	226510
<p><i>Property of Northwest Naturals LLC</i></p> <p><i>This document is confidential. Unauthorized duplication or distribution without written permission is prohibited. All paper copies are uncontrolled.</i></p>				